Material Safety Data Sheet

May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>REACTIVITY</th>
<th>FLAMMABILITY</th>
<th>PERSONAL PROTECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>1</td>
<td>None</td>
</tr>
</tbody>
</table>

Identity (As Used on Label and List)
90601, 90630 Natural Force Towel Degreaser

SECTION I

Manufacturer's Name
ITW Dymon

Address (Number, Street, City, State, and ZIP Code)
805 East Old 56 Highway

Olathe, Kansas 66061

Emergency Telephone Number
1-800-535-5053

Telephone Number for Information
1-913-397-9889

Date Prepared
April 27, 2001

Signature of Preparer (Optional)
Regulatory Dept.

SECTION II - Hazardous Ingredients/Identity Information

<table>
<thead>
<tr>
<th>Hazardous Components (Specific Chemical Identity, Common Name(s))</th>
<th>CAS No.</th>
<th>OSHA PEL</th>
<th>ACGIH-TLV</th>
<th>Other Limits Recommended</th>
<th>% (Opt.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>C10-13 Isoparaffin</td>
<td>68551-17-7</td>
<td>5 mg/m³</td>
<td>5 mg/m³</td>
<td>1 - 5%</td>
<td></td>
</tr>
</tbody>
</table>

This product is not known to contain any compound in quantities requiring reporting under SARA Title III Section 313.

TSCA: All ingredients are on the TSCA inventory or are not required to be listed on the TSCA inventory.

Any substance listed as hazardous by the States of California, Florida, Illinois, Michigan, New Jersey, Ohio, Pennsylvania or Texas is described above if known present in regulated concentrations.

SECTION III - Physical/Chemical Characteristics

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>212°F</td>
</tr>
<tr>
<td>Specific Gravity (H₂O = 1)</td>
<td>0.98</td>
</tr>
<tr>
<td>Melting Point</td>
<td>No Data</td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>No Data</td>
</tr>
<tr>
<td>pH</td>
<td>7.5 ± 0.5</td>
</tr>
</tbody>
</table>

Appearance and Odor
Milky white liquid with a natural citrus scent on a towelette.

SECTION IV - Fire and Explosion Hazard Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point (Method Used) - Liquid phase, none to boiling point. (TCC - est.)</td>
<td>No Data</td>
</tr>
<tr>
<td>Flammable Limits</td>
<td>No Data</td>
</tr>
<tr>
<td>LEL</td>
<td>No Data</td>
</tr>
<tr>
<td>UEL</td>
<td>No Data</td>
</tr>
</tbody>
</table>

Extinguishing Media -
Not usually necessary as this product does not readily support combustion. Use extinguishing agent appropriate for fire's fuel source. (i.e. Carbon dioxide, foam, dry chemical.)

Special Fire Fighting Procedures -
Keep containers cool and vapors down with water spray. Prevent runoff from entering sewers and public waterways. Wear self contained breathing apparatus in chemical fires.

Unusual Fire and Explosion Hazards -
None known
SECTION V - Reactivity Data

Stability

<table>
<thead>
<tr>
<th>Conditions to Avoid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unstable</td>
</tr>
<tr>
<td>Stable</td>
</tr>
</tbody>
</table>

Incompatibility (Materials to Avoid)

- None known.

Hazardous Decomposition or Byproducts

- Carbon dioxide, carbon monoxide, sulfur dioxide, hydrogen sulfide, smoke, soot and various organic oxidation by-products.

Hazardous Polymerization

- May Occur
- Conditions to Avoid
- None known
- Will Not Occur

SECTION VI - Health Hazard Data

Route(s) of Entry

<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eyes?</td>
<td>Inhalation?</td>
<td>Skin?</td>
</tr>
</tbody>
</table>

Health Hazards (Acute and Chronic)

- Warning: May cause eye irritation. Follow proper chemical hygiene practices to avoid these hazards.

Carcinogenicity:

- NTP: No known.
- IARC Monographs: No
- OSHA Regulated: No

Signs and Symptoms of Exposure

- Redness, burning, tearing in eyes. Drying, redness, or cracking of skin. Inhalation or ingestion of large quantities may cause irritation to nose, throat, and gastrointestinal tract. Drowsiness or headache.

Medical Conditions Generally Aggravated by Exposure

- Pre-existing skin disorders may be aggravated by prolonged or repeated occupational overexposure.

Emergency and First Aid Procedures

- Eyes: Flush with plenty of water for at least 15 minutes lifting eyelids to insure complete removal. See a physician immediately.
- Ingestion: Rinse out mouth. Drink plenty of water. Call a physician or poison control center immediately.
- Inhalation: Get to fresh air. If breathing has stopped, qualified personnel should administer artificial respiration.
- Skin: Wash thoroughly with soap and water. If irritation arises and persists, call a physician.

SECTION VII - Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled

- Small spill: Pick up with absorbent material. Large spill: Isolate from traffic and ventilate area. Caution, slip hazard. Remove sources of ignition. Wear proper protective gear. Dike to prevent spread. Vacuum or pick up on absorbent. Place in suitable container for proper disposal.

Waste Disposal Method

- Consult local, state, and federal regulations. Triple rinse empty container then offer for recycling, reuse, or reconditioning.

Precautions to be Taken in Handling and Storing

- Avoid contact with eyes, skin, or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Store in a well-ventilated area away from excessive heat, direct sunlight, and other ignition sources.

Other Precautions

- Follow label directions carefully. Keep out of reach of children. Keep container tightly sealed when not in use. Do not contaminate water, food or feed by use or storage.

SECTION VIII - Control Measures

Respiratory Protection (Specify Type)

- Not usually necessary. Use with adequate ventilation. Use NIOSH/MSHA approved respirator if PELs or TLVs are exceeded.

Ventilation

<table>
<thead>
<tr>
<th>Local Exhaust</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not usually needed</td>
<td>None</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Mechanical (General)</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>None</td>
</tr>
</tbody>
</table>

Protective Gloves

- Not usually necessary.

Eye Protection

- Not usually necessary.

Other Protective Clothing or Equipment

- Not usually necessary.

Work/Hygiene Practices

- Normal. Wash hands after use and before eating, drinking, smoking, using restrooms, etc.